

# LightMAX

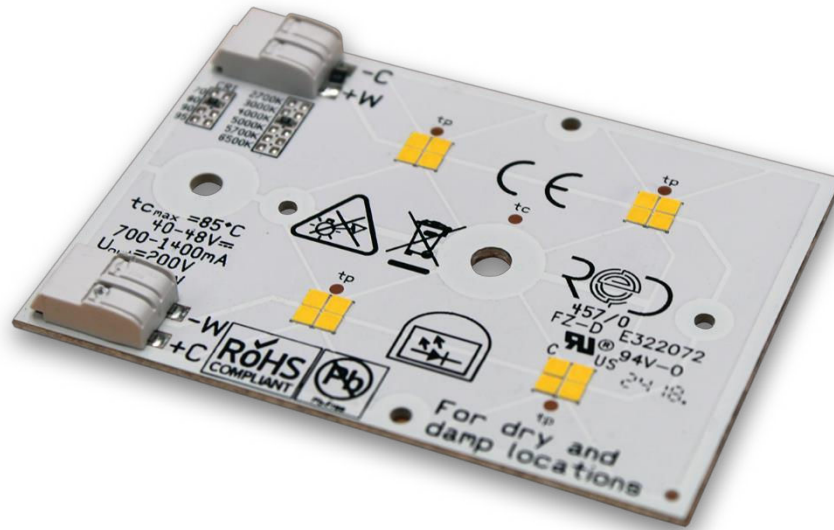
R0457

16 white power LED module, cluster 4



**5** YEARS WARRANTY

**CC** CONSTANT CURRENT



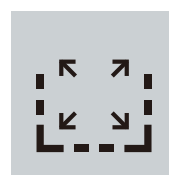
## FEATURES

- 16 DMC LED
- 2x8 Tunable White version available on request
- PCB dimension: 70x50mm
- Up to 7500 lm
- Up to 170 lm/W
- CRI 70, 80, 90
- Max Electrical Insulation 250V
- Max 4 LED boards in series
- Connection type: WAGO 2060 series 2 poles
- Lifetime >60000h @ 700mA

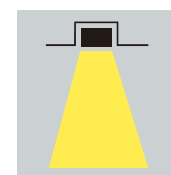
## APPLICATIONS



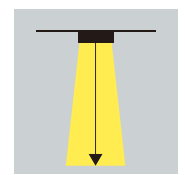
Industrial



Area



Downlight



High Bay

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Code	CCT	CRI	Current [mA]	Voltage [V]	Power [W]	Total Lumen [lm]	Lm/W	Energy Efficiency
R0457014080	4000K	80	350	47	16	2540	160	D
			700	48	33,60	4600	136	E

Tlx tolerance +/- 10%  
Vf Tolerance +/- 5%

Ask for more information about available LED and other options.

LED and board features	
LED number	16
LED type	CSP
Circuit	S8P1 x 2 (Two separated circuit for white dynamic) <b>For single white 16 led series is recommended.</b>
Material	MCPCB
Solder	White
Connections	
Cable	Solid 0,2-0,8mm <sup>2</sup> Strand 0,45-0,7mm <sup>2</sup>
Connector	2x WAGO 2060 4mm 2 pole
Power	
Ass. Max. input current CC	1050mA@3,2V
Mechanical Data	
H x L	70x50mm
Thickness	6,1mm
Conditions	
Max. temp. (T <sub>o</sub> )	90°C
Max. temp. (T <sub>c</sub> )	85°C
Operating temp. Range	-40°C - 55°C

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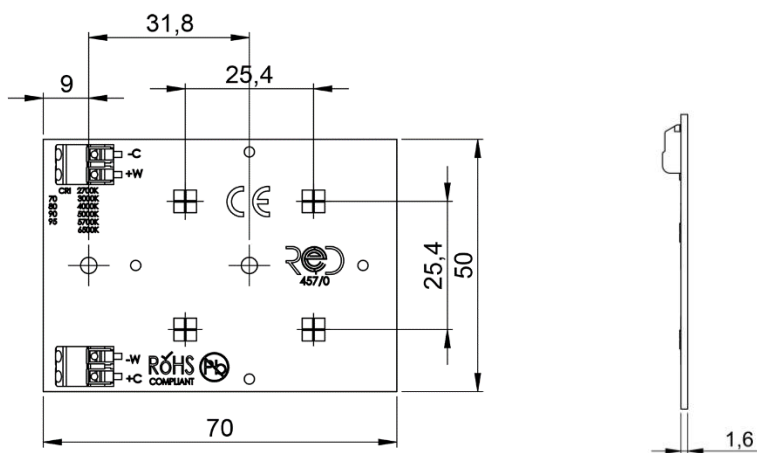
16 white power LED module, cluster 4

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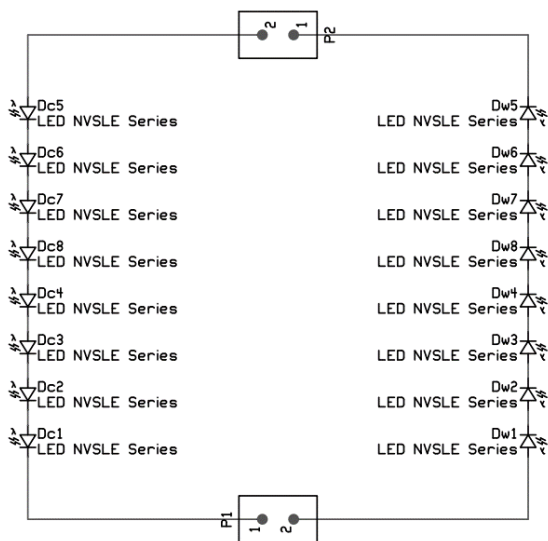
YEARS WARRANTY



## MECHANICAL DRAWING



## ELECTRICAL CIRCUIT



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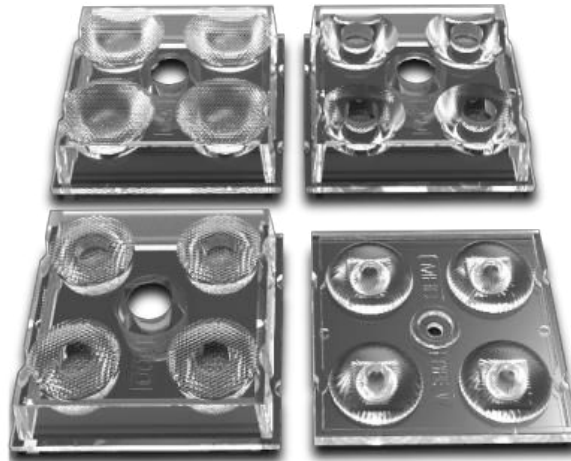
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*Accessories: LedLink Optics lens*



**5** YEARS WARRANTY

**CC** CONSTANT CURRENT



Specifications: CXR series	
View Angle (Fwhm)	25°/40°/60°/165°/20°x60°
Material	L52: PC LUX 2180T L06: PMMA 8N
Type	4 in 1
Efficiency	> 90%
Operating Temperature	PC: -40°C~+110°C PMMA: -40°C~+70°C

## ASSEMBLY AND SAFETY INFORMATION

Installation must be carried out under observation of the relevant regulations and standards. The LED modules are designed for operation within a casing or luminaire. Installation must be carried out in a voltage-free state (i.e. disconnected from the mains).

The following advice must be observed; non-observance can result in the destruction of the LED assembly modules, fire and/or other hazards.

- o Consider safety regulations acc. EN 60598 in the luminaire design, especially when the operating LED driver is not galvanically isolated.
  - In mode of operation regard to sufficient isolation.
  - Live parts must not be touched in operation mode. Danger in life!
- o ESD (electrostatic discharge) protection measures must be observed when handling and installing the LED modules. See VS's application notes on ESD protection.
- o Adequate anti-static electricity measures, including the use of conductive shoes, ionizers, work bench grounding, wrist straps, flooring and stools should be used.
- o LED assembly modules must not be subjected to any undue mechanical stress, e.g.:
  - do not treat as bulk cargo
  - avoid shear and compressive forces during handling and installation
  - do not damage circuit paths
  - avoid any pressure on the light emitting surface
- o Safe operation only possible by the use of external constant current sources (max. see table 'Electrical Characteristics').
- o Operation only with power supply units that feature the following protection:
  - Short circuit protection
  - Overload protection
  - Overheating protection
- o The module can be fixed with M3 screws. Fixation only with flat or cylinder head screws (M3) (no countersunk screws) Max. torque: 1.2 Nm (M3)
- o Please ensure the correct polarity of the leads prior to commissioning. Reversed polarity can destroy the modules.
- o For interconnection the LED modules is equipped with push-in terminals (WAGO 2060).
- o Safety regulations acc. to EN 60598 (or further standards) has to be observed if the maximum output voltage exceeds the permitted touchable value.
- o The following points must be observed when connecting LED modules in parallel:
  - All LED strings that are wired in parallel must contain the same number of LEDs (symmetrical loading).
  - Owing to differing forward biases, there can be a difference of up to 10% in brightness between modules connected in parallel.
- o To ensure problem-free operation, the specified maximum temperature at the tip point (see 'Operating Life') must be observed (and measured in accordance with EN 60598 1). To satisfy this point, it may be necessary to put measures in place to ensure any heat is dissipated from the PCB to the environment.
- o In the event of outdoor applications or applications in damp locations, care must be taken to protect LED assembly modules against humidity, splashes and jets of water. Any corrosion/damage resulting from humidity or contact with condensation will not be recognized as a defect or manufacturing fault. LED assembly modules are not specially protected against foreign bodies or dust. Depending on the type of application, further protection must be ensured to prevent dust and foreign bodies from entering.
- o Due to the manufacturing process, the PCBs of the LED assembly modules can have sharp edges and corners. Care must therefore be taken during handling and installation to avoid injury.
- o For optimal load of used constant current driver the modules can only be connected in series. The quantity of LED modules is limited by the sum of forward voltage and the capacity of used constant current driver. Safety regulations acc. to EN 60598 has to be observed if the sum of forward voltage exceeds the permitted touchable value.
- o Operating LED modules in the presence of certain chemical substances or in chemically enriched (aggressive) environments can impair module functionality or even cause total module failure.
- o The photobiological safety of the LED modules must be classified into risk groups in accordance with 'IEC/TR 62778: Light sources and luminaires' (except: HB, 6500 K, > 500 mA: risk group 2)

## APPLIED STANDARDS

IEC / EN 62031  
LED modules for general lighting – Safety specifications

IEC/TR 62778  
Application of IEC 62777 for the assessment of blue light hazard to light sources and luminaires